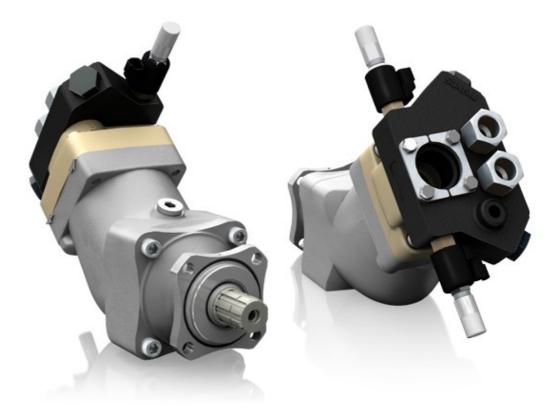


## SCPD 70/36 DIN BY-PASS





The SCPD 70/36 DIN provides 69.2 and 36.4 cm<sup>3</sup>/rev. and supports a maximum intermittent working pressure of 400 bar. It is speed optimized and therefore delivered in execution with the left (L) or right (R) direction of rotation.

New material properties give the pump increased durability during continuous operation with high pressure.

Together with the By-Pass valve, the SCPD 70/36 DIN is suitable for combination vehicles that require different flows and where the equipment must be able to be operated while traveling. The pump is primarily intended for motor-mounted power take-off.

The constant connection is made possible by the By-Pass valve, which immediately relieves the pump and power take-off when no oil flow is required. The By-Pass valve has a very low pressure drop, which makes the function energy efficient.

### Other advantages:

- Long life due to high demands on material selection, such as bearings, seals, etc.
- O-rings on all contact surfaces as well as double shaft seals eliminate oil leakage from the pump and power takeoff.
- Compact design of the By-Pass valve for direct mounting on the pump's connection cover for small installation dimensions.
- The By-Pass valve is equipped with Deutsch connector which conforms to high protection class (IP 69).

# Versions, main data

xample SC	PD -	70/36	L	- V -	DL4	T - [	L35	7 - [	S0	S	-	2	00
Line	1	2	3	4	5		6		7	8		9	10
					7								
C C		Ç	Sunfab Compac	t, bent-axis design	7. S0							Sunfa	b standar
,			•										
Туре					8. Conn	ections							
D				Dual flow pump	S							Sunfa	b standar
Displacemen	nt			70/36	9. Additi	Orial							Optimise
Displacemen	nt			70/36		Orial							Optimise
				70/36	2	essories							Optimise
·				70/36 Left	2						No acc	essorie	·
. Direction of					10. Acc 00 Double by	essories y-pass valv	ve SBPD-2-M				eperately	y.	·
Direction of				Left	10. Acc 00 Double by	essories y-pass valv	ve SBPD-2-M ve SBPD-2-M				eperately	y.	·
Direction of				Left Right	10. Acc 00 Double by	essories y-pass valv					eperately	y.	·
. Direction of				Left	10. Acc 00 Double by	essories y-pass valv					eperately	y.	·
Direction of Sealing	rotation			Left Right	10. Acc 00 Double by	essories y-pass valv					eperately	y.	·
Direction of Sealing  Mounting flat	rotation		DIN 4	Left Right FPM	10. Acc 00 Double by	essories y-pass valv					eperately	y.	Optimised services available
Direction of Sealing  Mounting flat	rotation		DIN 4	Left Right	10. Acc 00 Double by	essories y-pass valv					eperately	y.	·
Direction of	rotation		DIN 4	Left Right FPM	10. Acc 00 Double by	essories y-pass valv					eperately	y.	·

### Pump SCPD 70/36 DIN

Theoretical oil flow A+B		rpm	l/min		
at pump speed		500	34.6 + 18.2 = 52.8		
		1000	69.2 + 36.4 = 105.6		
		1500	103.8 + 54.6 = 158.4		
		1800	124.6 + 65.5 = 190.1		
Displacement A+B	cm³/rev	69.2 + 36.4			
Min pump speed A+B	rpm	500			
Max pump speed A+B	rpm	1800			
Max pump speed A	rpm	1800			
Max pump speed B 1)	rpm	2100			
Max pump speed, relieved	rpm	2550			
Max working pressure 2)					
Continuous	bar	350			
Intermittent 3)	bar	400			
Max system oil temperature	℃	70			
Max inlet pressure (housing pressure)	bar	2.0			
Weight without valve	kg	22.4			
Weight with valve	kg	27.3			
Tare-weight torque without valve	Nm	32.6			
Tare-weight torque with valve	Nm	46.0			
Theoretical power at pressure and pump speed		rpm	200 bar	350 bar	400 bar
		500	11.5 + 6.1 = 17.6 kW	20.2 + 10.6 = 30.8 kW	23.1 + 12.1 = 35.2 kW
		1000	23.1 + 12.1 = 35.2 kW	40.4 + 21.2 = 61.6 kW	46.1 + 24.3 = 70.4 kW
		1500	34.6 + 18.2 = 52.8 kW	60.5 + 31.9 = 92.4 kW	69.2 + 36.4 = 105.6 kW
		1800	41.5 + 21.8 = 63.3 kW	72.7 + 38.2 = 110.9 kW	83.0 + 43.7 = 126.7 kW
Theoretical torque on pump shaft at different pressures	·	·	200 bar	350 bar	400 bar
			220 + 116 = 336 Nm	385 + 203 = 588 Nm	441 + 232 = 673 Nm
Direction of rotation	Left (L) or Right (R)				

<sup>1)</sup> Port A relieved.

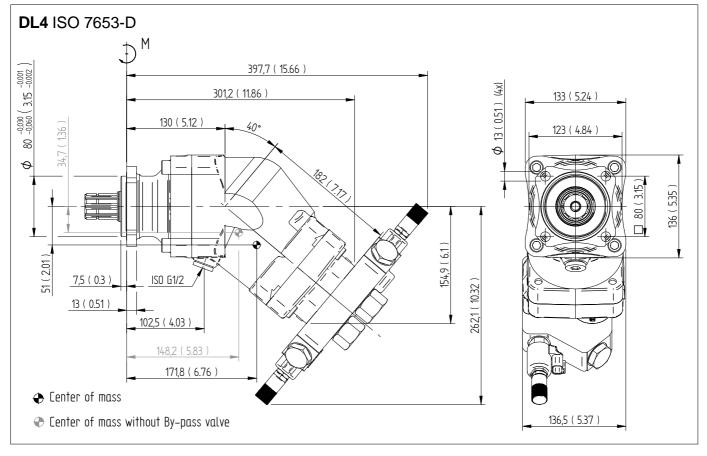
<sup>2)</sup> Do not only relieve port B if the pressure level of both ports is at the same time > 250 bar.

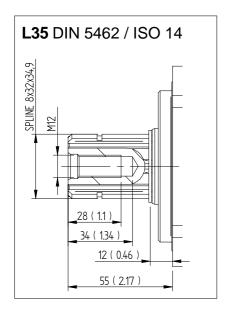
<sup>3)</sup> Max. 6 seconds per minute.

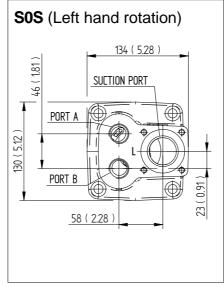
# **Dimensions SCPD 70/36 DIN BY-PASS**

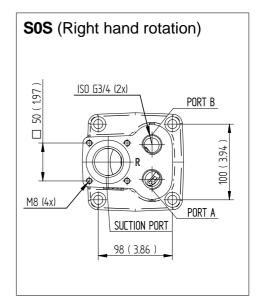
Flange, shaft & connection cover

Millimeter (inch)







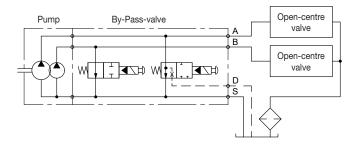


# Double By-Pass SBPD



# 1. Type SBPD | Sunfab Double By-Pass 2. Size 2 | SCPD 70/36 DIN 3. Manual Override M | Screw to lock 4. Pilot Valve Voltage 12V | 12 VDC 24V | 24 VDC

If the flow through the system in by-pass mode is less than 10% of the theoretical pump flow, caused by high pressure drop in the system, or if the system is equipped with a closed-centre valve, an external cooling line must be installed from the drain port directly to tank.



2.5m cable with mating Deutsch connector can be ordered as an option (part number 91078).

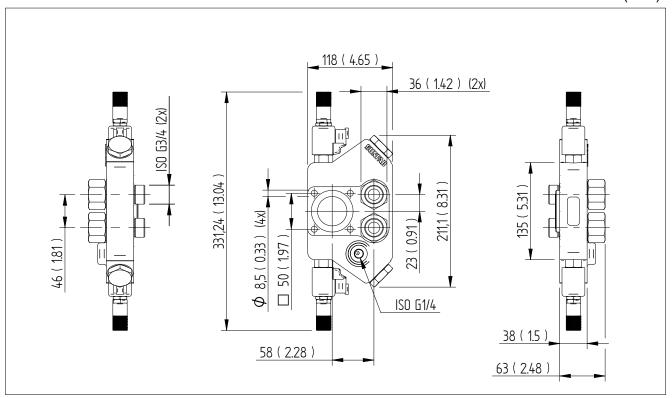


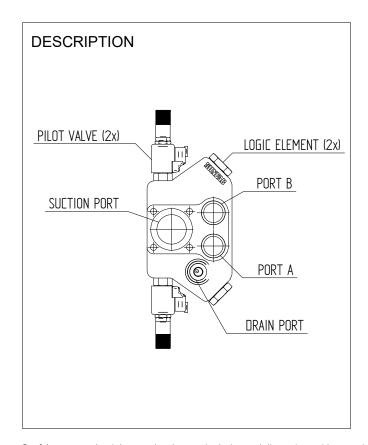
# **Specifications**

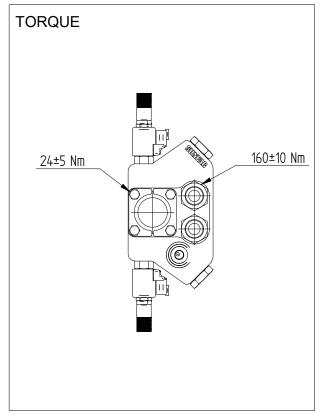
	SBPD-2-M		
Max pressure	400 bar		
Max intermittent pump speed in By-Pass Mode (short circuited pump)	2550 rpm		
Function	Normally open		
Nominal voltage	12 V DC	24 V DC	
Max current	1,67 A	0,83 A	
Max power	23 W	23 W	
Coil duty rating	100 % ED		
Protection class	IP6	69K	
Connector	Deutsch DT04-2P		
Mating connector (not included)	Deutsch DT06-2S		
Weight (kg)	4,9		

# Dimensions Double By-Pass valve SBPD-2-M

### Millimeter (inch)







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When the pump is running:

- 1. Do not touch the pressure hose
- 2. Watch out for rotating parts
- 3. The pump and hoses may be hot

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